

**Garant****DC.T 11T308, Grade: HB7140-2**

## Order data

Order number	260464 HB7140-2
GTIN	4067263315810
Item class	21G

## Description

DC.T 11T308 HB7140-2 Grade: HB7140-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 200 m/min

## Technical description

Feed $f$	0.1 - 0.4 mm/rev.
Tool material	Carbide
Cutting conditions	heavily interrupted
Main application	M
Finishing/roughing assignment	Finishing
Grade	HB7140-2

ISO code indexable insert	DCMT11T308
Cutting speed $v_c$ main application	60 - 200 m/min
Corner radius	0.8 mm
Tolerance	M
Cutting depth $a_p$	0.5 - 2.5 mm
Coating	coated
Chip breaker	VM
Number of changes/inserts	2
Type of product	Indexable insert for turning