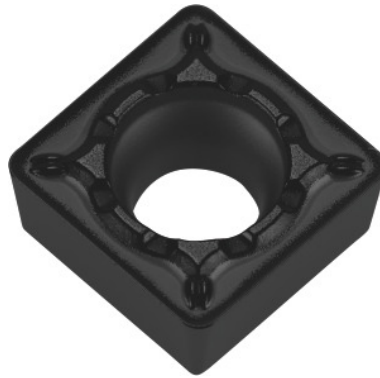


Garant
SCMT 09T308, Grade: HB7140-2


Order data

Order number	260744 HB7140-2
GTIN	4067263315834
Item class	21G

Description

SCMT 09T308 HB7140-2 Corner radius: 0.8 mm
 Grade: HB7140-2
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

ISO code indexable insert	SCMT 09T308
Main application	M
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	heavily interrupted
Chip breaker	VS
Finishing/roughing assignment	Finishing

Number of changes/inserts	4
Corner radius	0.8 mm
Coating	coated
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Type of product	Indexable insert for turning