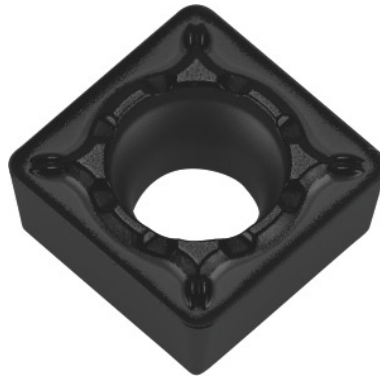


**Garant****SCMT 120404, Grade: HB7140-2**

## Order data

Order number	260748 HB7140-2
GTIN	4067263315841
Item class	21G

## Description

SCMT 120404 HB7140-2 Corner radius: 0.4 mm  
Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Grade	HB7140-2
Cutting conditions	heavily interrupted
Corner radius	0.4 mm
ISO code indexable insert	SCMT 120404
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Main application	M

Chip breaker	VS
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm
Cutting speed $v_c$ main application	70 - 230 m/min
Type of product	Indexable insert for turning