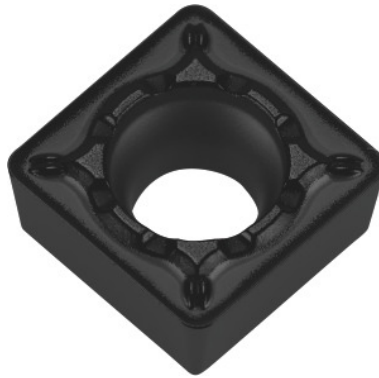


**Garant****SCMT 120408, Grade: HB7140-2**

## Order data

Order number	260750 HB7140-2
GTIN	4067263314851
Item class	21G

## Description

SCMT 120408 HB7140-2 Corner radius: 0.2 mm  
Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Corner radius	0.2 mm
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	70 - 230 m/min
Grade	HB7140-2
Chip breaker	VS
Coating	coated
Cutting conditions	heavily interrupted

Main application	M
ISO code indexable insert	SCMT 120408
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning