

**Garant****SC.T 09T304, Grade: HB7140-2**

## Order data

Order number	260762 HB7140-2
GTIN	4067263314868
Item class	21G

## Description

SC.T 09T304 HB7140-2 Corner radius: 0.4 mm  
Grade: HB7140-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.

## Technical description

Cutting depth $a_p$	0.5 - 2.5 mm
Feed $f$	0.1 - 0.4 mm/rev.
Grade	HB7140-2
Cutting speed $v_c$ main application	60 - 200 m/min
Tolerance	M
Main application	M
Cutting conditions	heavily interrupted

Chip breaker	VM
Corner radius	0.4 mm
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Coating	coated
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Type of product	Indexable insert for turning