

**Garant****SC.T 120404, Grade: HB7140-2**

## Order data

Order number	260765 HB7140-2
GTIN	4067263314882
Item class	21G

## Description

SC.T 120404 HB7140-2 Corner radius: 0.4 mm  
Grade: HB7140-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.

## Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Main application	M
Coating	coated
Number of changes/inserts	4
Cutting depth $a_p$	0.5 - 2.5 mm
Grade	HB7140-2

Chip breaker	VM
Cutting conditions	heavily interrupted
Tool material	Carbide
Tolerance	M
ISO code indexable insert	SCMT 120404
Cutting speed $v_c$ main application	60 - 200 m/min
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning