

Garant**SC.T 120408, Grade: HB7140-2**

Order data

Order number	260766 HB7140-2
GTIN	4067263314899
Item class	21G

Description

SC.T 120408 HB7140-2 Corner radius: 0.8 mm
Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.

Technical description

Tool material	Carbide
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	heavily interrupted
Tolerance	M
Corner radius	0.8 mm
Number of changes/inserts	4

Finishing/roughing assignment	Finishing
ISO code indexable insert	SCMT 120408
Chip breaker	VM
Cutting speed v_c main application	60 - 200 m/min
Coating	coated
Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning