

Garant**SCMT 09T308, Grade: HB7140-2**

Order data

Order number	260763 HB7140-2
GTIN	4067263314875
Item class	21G

Description

SCMT 09T308 HB7140-2 Corner radius: 0.8 mm
Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.

Technical description

Cutting conditions	heavily interrupted
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	VM
Coating	coated
Main application	M
Cutting depth a_p	0.5 - 2.5 mm

Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Grade	HB7140-2
Tolerance	M
Cutting speed v_c main application	60 - 200 m/min
ISO code indexable insert	SCMT 09T308
Corner radius	0.8 mm
Type of product	Indexable insert for turning