

**Garant****TCMT 16T308, Grade: HB7140-2****Order data**

Order number	260958 HB7140-2
GTIN	4067263329640
Item class	21G

**Description**

TCMT 16T308 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

**Technical description**

Cutting speed $v_c$ main application	70 - 230 m/min
Corner radius	0.8 mm
Coating	coated
Grade	HB7140-2
ISO code indexable insert	TCMT 16T308
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_p$	0.2 - 1.5 mm

Cutting conditions	heavily interrupted
Feed f	0.1 - 0.3 mm/rev.
Main application	M
Number of changes/inserts	3
Chip breaker	VS
Type of product	Indexable insert for turning