

Garant**TCMT 16T304, Grade: HB7140-2****Order data**

Order number	260956 HB7140-2
GTIN	4067263329633
Item class	21G

Description

TCMT 16T304 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

Number of changes/inserts	3
Finishing/roughing assignment	Finishing
ISO code indexable insert	TCMT 16T304
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Coating	coated
Main application	M

Chip breaker	VS
Cutting speed v_c main application	70 - 230 m/min
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	heavily interrupted
Grade	HB7140-2
Type of product	Indexable insert for turning