

**Garant****TCMT 110202, Grade: HB7140-2**

### Order data

Order number	260950 HB7140-2
GTIN	4067263329602
Item class	21G

### Description

TCMT 110202 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

### Technical description

ISO code indexable insert	TCMT 110202
Feed $f$	0.1 - 0.3 mm/rev.
Number of changes/inserts	3
Chip breaker	VS
Tool material	Carbide
Corner radius	0.2 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Coating	coated

Cutting speed $v_c$ main application	70 - 230 m/min
Grade	HB7140-2
Cutting conditions	heavily interrupted
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning