

Garant**VBMT 160404, Grade: HB7140-2**

Order data

Order number	261152 HB7140-2
GTIN	4067263329824
Item class	21G

Description

VBMT 160404 HB7140-2 Grade: HB7140-2
Chip breaker: VS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 230 m/min

Technical description

ISO code indexable insert	VBMT 160404
Cutting conditions	heavily interrupted
Main application	M
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed v_c main application	70 - 230 m/min

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	VS
Tool material	Carbide
Coating	coated
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning