

Garant**TC.T 110202, Grade: HB7140-2**

Order data

Order number	260980 HB7140-2
GTIN	4067263329657
Item class	21G

Description

TC.T 110202 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Feed f	0.1 - 0.4 mm/rev.
Main application	M
Tool material	Carbide
Tolerance	M
ISO code indexable insert	TCMT 110202
Chip breaker	VM
Cutting depth a_p	0.5 - 2.5 mm

Cutting conditions	heavily interrupted
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Coating	coated
Number of changes/inserts	3
Cutting speed v_c main application	60 - 200 m/min
Type of product	Indexable insert for turning