

Garant
VBMT 160408, Grade: HB7140-2


Order data

Order number	261154 HB7140-2
GTIN	4067263329831
Item class	21G

Description

VBMT 160408 HB7140-2 Grade: HB7140-2
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Number of changes/inserts	2
Coating	coated
ISO code indexable insert	VBMT160408
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	70 - 230 m/min
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	heavily interrupted

Corner radius	0.8 mm
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Chip breaker	VS
Tool material	Carbide
Grade	HB7140-2
Type of product	Indexable insert for turning