

Garant
TC.T 110204, Grade: HB7140-2


Order data

Order number	260982 HB7140-2
GTIN	4067263329664
Item class	21G

Description

TC.T 110204 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Coating	coated
ISO code indexable insert	TCMT 110204
Number of changes/inserts	3
Main application	M
Cutting conditions	heavily interrupted
Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.

Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	60 - 200 m/min
Corner radius	0.4 mm
Chip breaker	VM
Tool material	Carbide
Tolerance	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning