

**Garant**
**TC.T 16T304, Grade: HB7140-2**


### Order data

Order number	260986 HB7140-2
GTIN	4067263329671
Item class	21G

### Description

TC.T 16T304 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

### Technical description

Corner radius	0.4 mm
Chip breaker	VM
Tool material	Carbide
Cutting conditions	heavily interrupted
Grade	HB7140-2
ISO code indexable insert	TCMT 16T304
Main application	M
Feed $f$	0.1 - 0.4 mm/rev.

Number of changes/inserts	3
Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	60 - 200 m/min
Tolerance	M
Coating	coated
Type of product	Indexable insert for turning