

Garant**TCMT 16T308, Grade: HB7140-2****Order data**

Order number	260988 HB7140-2
GTIN	4067263329688
Item class	21G

Description

TCMT 16T308 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Number of changes/inserts	3
Tolerance	M
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Main application	M
Tool material	Carbide

Cutting speed v_c main application	60 - 200 m/min
Cutting conditions	heavily interrupted
Grade	HB7140-2
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing
Coating	coated
ISO code indexable insert	TCMT 16T308
Type of product	Indexable insert for turning