

Garant**VBMT 110302, Grade: HB7140-2****Order data**

Order number	261142 HB7140-2
GTIN	4067263329695
Item class	21G

Technical description

Grade	HB7140-2
Cutting speed v_c main application	70 - 230 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	VS
ISO code indexable insert	VBMT110302
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Main application	M
Coating	coated

Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning