

**Garant****VBMT 110304, Grade: HB7140-2**

## Order data

Order number	261144 HB7140-2
GTIN	4067263329800
Item class	21G

## Description

VBMT 110304 HB7140-2 Grade: HB7140-2

Chip breaker: VS

Cutting depth  $a_p$ : 0.2 - 1.5 mm

Feed  $f$ : 0.1 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting conditions	heavily interrupted
Main application	M
Grade	HB7140-2
Chip breaker	VS
Feed $f$	0.1 - 0.3 mm/rev.
Coating	coated
Finishing/roughing assignment	Finishing

Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 1.5 mm
ISO code indexable insert	VBMT110304
Cutting speed $v_c$ main application	70 - 230 m/min
Corner radius	0.4 mm
Tool material	Carbide
Type of product	Indexable insert for turning