

**Garant****VC.T 160408, Grade: HB7140-2**

## Order data

Order number	261374 HB7140-2
GTIN	4067263329916
Item class	21G

## Description

VC.T 160408 HB7140-2 Grade: HB7140-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 230 m/min

## Technical description

Cutting conditions	heavily interrupted
Tool material	Carbide
Grade	HB7140-2
ISO code indexable insert	VC.T 160408
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 1.5 mm

Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	70 - 230 m/min
Main application	M
Chip breaker	VS
Coating	coated
Tolerance	M
Feed $f$	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning