

**Garant**
**VB.T 160408, Grade: HB7140-2**


### Order data

Order number	261234 HB7140-2
GTIN	4067263329862
Item class	21G

### Description

VB.T 160408 HB7140-2 Grade: HB7140-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 200 m/min

### Technical description

Finishing/roughing assignment	Finishing
Main application	M
Cutting speed $v_c$ main application	60 - 200 m/min
Tolerance	M
Corner radius	0.8 mm
Coating	coated

Cutting conditions	heavily interrupted
Number of changes/inserts	2
Tool material	Carbide
Grade	HB7140-2
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	VBMT160408
Cutting depth $a_p$	0.5 - 2.5 mm
Chip breaker	VM
Type of product	Indexable insert for turning