

Garant**VC.T 110304, Grade: HB7140-2**

Order data

Order number	261454 HB7140-2
GTIN	4067263329923
Item class	21G

Description

VC.T 110304 HB7140-2 Grade: HB7140-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting speed v_c main application	60 - 200 m/min
Coating	coated
Chip breaker	VM
Corner radius	0.4 mm
Tool material	Carbide
Tolerance	M

Number of changes/inserts	2
Grade	HB7140-2
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	VC.T 110304
Type of product	Indexable insert for turning