

Garant
VC.T 110302, Grade: HB7140-2


Order data

Order number	261364 HB7140-2
GTIN	4067263329879
Item class	21G

Description

VC.T 110302 HB7140-2 Grade: HB7140-2
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 230 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Tolerance	M
Cutting speed v_c main application	70 - 230 m/min
Number of changes/inserts	2
Grade	HB7140-2
Chip breaker	VS

Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting conditions	heavily interrupted
Coating	coated
ISO code indexable insert	VCMT 110302
Main application	M
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning