

Garant
VC.T 160408, Grade: HB7140-2


Order data

Order number	261459 HB7140-2
GTIN	4067263329947
Item class	21G

Description

VC.T 160408 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Grade	HB7140-2
Coating	coated
Finishing/roughing assignment	Finishing
ISO code indexable insert	VC.T 160408
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide

Number of changes/inserts	2
Main application	M
Cutting speed v_c main application	60 - 200 m/min
Tolerance	M
Chip breaker	VM
Cutting conditions	heavily interrupted
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning