

**Garant**
**VC.T 110304, Grade: HB7140-2**


### Order data

Order number	261366 HB7140-2
GTIN	4067263329886
Item class	21G

### Description

VC.T 110304 HB7140-2 Grade: HB7140-2  
 Chip breaker: VS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 230 m/min

### Technical description

Finishing/roughing assignment	Finishing
Feed $f$	0.1 - 0.3 mm/rev.
Tolerance	M
Grade	HB7140-2
ISO code indexable insert	VC.T 110304
Corner radius	0.4 mm

Main application	M
Cutting speed $v_c$ main application	70 - 230 m/min
Tool material	Carbide
Chip breaker	VS
Coating	coated
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	2
Cutting conditions	heavily interrupted
Type of product	Indexable insert for turning