

Garant
VB.T 110304, Grade: HB7140-2


Order data

Order number	261224 HB7140-2
GTIN	4067263329848
Item class	21G

Description

VB.T 110304 HB7140-2 Grade: HB7140-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 60 - 200 m/min

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	VBMT 110304
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	60 - 200 m/min
Chip breaker	VM
Corner radius	0.4 mm

Grade	HB7140-2
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	heavily interrupted
Number of changes/inserts	2
Coating	coated
Main application	M
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning