

Garant
ZDHT 150550FR-F10, HU7705, Type: ALU

Order data

Order number	211776 ALU
GTIN	4067263330158
Item class	21A

Description
Version:

Indexable inserts ground all round for a precise fit in the tool body. High-performance micro-grain substrate from the latest generation of tool materials. Optimised preparation of cutting edges for use in materials that are easy to machine.

Note:

A carrier modification (insert seats) is required before use.

Corner radius: 5 mm

Feed f_z per tooth: 0.1 – 0.25 mm

Technical description

Corner radius	5 mm
Feed f_z per tooth	0.1 – 0.25 mm
ISO code indexable insert	ZDHT 150550FR-F10
Grade	HU7705
Tool material	Carbide

Coating	uncoated
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	2000 m/min	N
Aluminium (short chipping)	suitable	1800 m/min	N
Alu > 10% Si	suitable	900 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		