

**Garant****ZDHT 150512 FR-F10, HU7705, Type: ALU****Order data**

Order number	211766 ALU
GTIN	4067263330127
Item class	21A

**Description****Version:**

Indexable inserts ground all round for a precise fit in the tool body. High-performance micro-grain substrate from the latest generation of tool materials. Optimised preparation of cutting edges for use in materials that are easy to machine.

Corner radius: 1.2 mm

Feed  $f_z$  per tooth: 0.1 – 0.25 mm

**Technical description**

Feed $f_z$ per tooth	0.1 – 0.25 mm
Corner radius	1.2 mm
ISO code indexable insert	ZDHT 150512 FR-F10
Grade	HU7705
Tool material	Carbide
Coating	uncoated

Type of product

Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	2000 m/min	N
Aluminium (short chipping)	suitable	1800 m/min	N
Alu > 10% Si	suitable	900 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		