



Tapping chuck, ER synchro, BT 40, for ER collet size: 25



Order data

Order number	338193 25
GTIN	4067263558972
Item class	32P

Description

Version:

- With minimum length adjustment (MLA), by means of a damping element.
- Internal coolant supply up to 50 bar.
- Increases the tool life of taps/thread formers.

Application:

- On machining centres with synchronised spindles.
- For compensating the difference in pitch between tap and synchronised spindle.
- For compensating the pitch tolerances of taps.

Optional extras:

ER collets for machine taps No. 309399 and 309447.
Pull studs No. 308760 – 308806.

Note:

Do not degrease the synchro tapping chuck.

Technical description

External \varnothing D	45 mm
Length compensation by compression	0.5 mm
Overhang dimension A	100 mm
Length compensation by tension	0.5 mm
Internal \varnothing D ₁	42 mm
Tapping range	M6 – M20

Adapter	BT 40
Arbor standard	ISO 7388-1
Through-coolant	yes, with max. 50 bar
Shape	AD
Type of product	Tapping head