KENNAMETAL

X.LT...ER-D721, GH2, Indexable insert size: 09mm

Order data

Order number	221920 09
GTIN	4059782505803
Item class	28E

Description

Version:
Particularly thick indexable inserts with ground wiper chamfer.
Note:
Standard application values for $a_e = 0.3 \times D$.

Technical description

Indexable insert size	09
Type	ALU
ISO code indexable insert	XDLT090408-ER-D721
Programming radius at $a_{p\,max}$	2.01 mm
Corner radius	0.8 mm
Grade	GH2
Tool material	Carbide
Feed f_z per tooth	0.2 - 1.5 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	800 m/min	N
Alu > 10% Si	suitable	600 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		