

**Garant**
**Universal deburring tool base body, for hole Ø d: 18mm**

**Order data**

Order number	156770 18
GTIN	4067263965008
Item class	15A

**Description**
**Version:**

For **front and rear deburring** of holes in **one operation**. **Easy handling** on all machines and **quick changing** of the deburring blades. The deburring tool consists of a **base body, deburring blade and fastening screw**.

**Application:**

Suitable for **table, box column or pillar drilling machines, conventional milling machines** and **CNC machining centres**. Ensure stable clamping conditions. **Not suitable for hand-held machines**.

**Note:**

**Blade not included.** Please order matching blade No. 156775 separately. Fastening screw included. Spare fastening screw can be found under No. 156780.

**Technical description**

for hole Ø	18 mm
Overall length L	125 mm
Shank Ø D <sub>s</sub>	16 mm
Overhang L <sub>1</sub>	80 mm
suitable blade size	5
Feed f in steel < 750 N/mm <sup>2</sup>	0.1 mm/rev.
Programming dimension e	12 mm
Through-coolant	no
Colour ring	without

