

Garant
Universal deburring tool base body, for hole Ø d: 19,5mm

Order data

Order number	156770 19,5
GTIN	4067263965039
Item class	15A

Description
Version:

For **front and rear deburring** of holes in **one operation**. **Easy handling** on all machines and **quick changing** of the deburring blades. The deburring tool consists of a **base body, deburring blade and fastening screw**.

Application:

Suitable for **table, box column or pillar drilling machines, conventional milling machines** and **CNC machining centres**. Ensure stable clamping conditions. **Not suitable for hand-held machines**.

Note:

Blade not included. Please order matching blade No. 156775 separately. Fastening screw included. Spare fastening screw can be found under No. 156780.

Technical description

Shank Ø D _s	20 mm
for hole Ø	19.5 mm
Overall length L	125 mm
Feed f in steel < 750 N/mm ²	0.1 mm/rev.
Programming dimension e	12 mm
Overhang L ₁	80 mm
suitable blade size	5
Through-coolant	no
Colour ring	without

