

Universal deburring tool base body, for hole Ø d: 17,5mm



Order data

Order number	156770 17,5
GTIN	4067263964995
Item class	15A

Description

Version:

For front and rear deburring of holes in one operation. Easy handling on all machines and quick changing of the deburring blades. The deburring tool consists of a base body, deburring blade and fastening screw.

Application:

Suitable for **table**, **box column or pillar drilling machines**, **conventional milling machines** and **CNC machining centres**. Ensure stable clamping conditions. **Not suitable for hand-held machines**.

Note:

Blade not included. Please order matching blade No. 156775 separately. Fastening screw included. Spare fastening screw can be found under No. 156780.

Technical description

Overall length L	125 mm
Shank Ø D _s	16 mm
for hole Ø	17.5 mm
Feed f in steel < 750 N/mm ²	0.1 mm/rev.
suitable blade size	5
Overhang L ₁	80 mm
Programming dimension e	12 mm
Through-coolant	no
Colour ring	without

