

Garant
Blade HSS for universal deburring tool, Size: 3

Order data

Order number	156775 3
GTIN	4067263965053
Item class	15A

Description
Version:

Blade for base body No. 156770.

Technical description

For base bodies	3 – 4.5
Tool material	HSS

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	50 m/min	N
Aluminium (short chipping)	suitable	50 m/min	N
Alu > 10% Si	suitable	50 m/min	N
Steel < 500 N/mm ²	suitable	40 m/min	P
Steel < 750 N/mm ²	suitable	35 m/min	P
Steel < 900 N/mm ²	suitable	30 m/min	P
Steel < 1100 N/mm ²	suitable	25 m/min	P
Steel < 1400 N/mm ²	suitable	25 m/min	P
Steel < 55 HRC	suitable	20 m/min	H

Steel < 60 HRC	suitable only under restricted conditions	15 m/min	H
INOX < 900 N/mm ²	suitable	20 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	15 m/min	M
Ti > 850 N/mm ²	suitable	10 m/min	S
GG(G)	suitable	25 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		