

**Garant**
**Blade HSS for universal deburring tool, Size: 5**

**Order data**

Order number	156775 5
GTIN	4067263965060
Item class	15A

**Description**
**Version:**

Blade for base body No. 156770.

**Technical description**

For base bodies	5 – 20
Tool material	HSS

**User data**

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	50 m/min	N
Aluminium (short chipping)	suitable	50 m/min	N
Alu > 10% Si	suitable	50 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	40 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	35 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	30 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	25 m/min	P
Steel < 55 HRC	suitable	20 m/min	H

Steel < 60 HRC	suitable only under restricted conditions	15 m/min	H
INOX < 900 N/mm <sup>2</sup>	suitable	20 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	15 m/min	M
Ti > 850 N/mm <sup>2</sup>	suitable	10 m/min	S
GG(G)	suitable	25 m/min	K
Uni	suitable		
wet maximum	suitable		
dry	suitable only under restricted conditions		