

Garant**ER collet chuck Form AD, BT 30 A = 100, for ER collet size: 20****Order data**

Order number	302752 20
GTIN	4067263002543
Item class	31A

Description**Version:**

Taper ground internally and externally.

- **All shanks hard turned (for smooth running!). Balancing quality G2.5/25,000 rpm.**
- **Clamping nut balanced for HSM (G2.5/25,000 rpm).**
- **Optimum wear characteristics and torque transmission due to the coated precision clamping nut.**

Application:

For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**

Supplied with:

Including ER clamping nut.

Optional extras:

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308802. Pull stud wrenches No. 308820; 308835.

Note:

Matching clamping nut No. 309580 or 309610.

Technical description

External Ø D	34 mm
Overhang dimension A	100 mm
Clamping range	1 - 13 mm
for ER collets	20

ER chuck key	20
Spare ER clamping nut	20
Adapter	BT 30 A = 100
Arbor standard	JIS B6339
Arbor standard	ISO 7388-2
Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Collet chuck