



High feed rate milling cutter 7792VX, with threaded shank, Ø D / number of teeth Z: 20/2mm



Order data

Order number	221905 20/2
GTIN	4059782503991
Item class	28R

Description

Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

Technical description

Ø D ₃	9 mm
Mounting thread M	M10
Insert screw	229915 (T7; 0.8 Nm)
Overall length L _{tot}	35 mm
maximum cutting depth a _{p,max}	0.9 mm
suitable indexable insert	XP.. 0603
Cutting edge Ø D _c	20 mm
Indexable insert size	06
Number of cutting edges Z	2
Through-coolant	yes

Ramping length L for α_{\max}	8.2 mm
Circular interpolation milling $\varnothing D_{\min}$	29 mm
Ramping angle α_{\max}	1.4 degrees
Circular interpolation milling $\varnothing D_{\max}$	38 mm
Shank type	with threaded shank
Milling application	Ramping
Milling application	Circular milling
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

Accessories

Clamping screw	229915
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