

**X.L...SR-D, SC3025, Indexable insert size: 09mm****Order data**

Order number	221933 09
GTIN	4059782505742
Item class	28E

**Description****Version:**

Particularly thick indexable inserts with ground wiper chamfer.

**Note:**

Standard application values for  $a_e = 0.3 \times D$ .

**Technical description**

Indexable insert size	09
Type	GG
ISO code indexable insert	XDLW090408-SR-D
Programming radius at $a_{p\max}$	2.01 mm
Corner radius	0.8 mm
Grade	SC3025
Tool material	Carbide
Feed $f_z$ per tooth	0.3 - 2 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	260 m/min	K
dry	suitable		
Air	suitable		