

**X.LT...ER-D721, GH2, Indexable insert size: 12mm****Order data**

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|--------------|-----------|
| Order number | 221920 12 |
| GTIN | 5656252 |
| Item class | 28E |

Description**Version:**

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Technical description

| | |
|-----------------------------------|--------------------|
| Indexable insert size | 12 |
| Type | ALU |
| ISO code indexable insert | XDLT120508-ER-D721 |
| Programming radius at $a_{p\max}$ | 2.5 mm |
| Corner radius | 0.8 mm |
| Grade | GH2 |
| Tool material | Carbide |
| Feed f_z per tooth | 0.2 - 1.5 mm |

| | |
|---------------------------|------------------------------|
| Number of changes/inserts | 4 |
| Type of product | Indexable insert for milling |

User data

| | Suitability | V _c | ISO code |
|----------------------------|---|----------------|----------|
| Aluminium (short chipping) | suitable | 800 m/min | N |
| Alu > 10% Si | suitable | 600 m/min | N |
| wet maximum | suitable | | |
| wet minimum | suitable only under restricted conditions | | |
| Air | suitable only under restricted conditions | | |