

**Garant****Arbor for indexable drills, PSC 63 short, for shank Ø Ds: 25mm****Order data**

Order number	308585 25
GTIN	4067263002628
Item class	31A

**Description****Version:**

- Position of the grub screw for countersinking in the indexable drill offset by 0.4 mm.
- When tightening the increased contact face Ø is clamped against the front face of the arbor.
- Better support, allowing higher feed rates.
- High concentricity due to 3 µm ground flat contact face.
- With RFID/Balluffchip bore.

**Application:**

For mounting all standard indexable drills to DIN 6595, Part 1.

**Suitable for:**

All indexable drills with parallel shank to DIN 6595, Part 1.

**Optional extras:**

Coolant tube No. 309885; socket No. 309893.

**Technical description**

Overhang dimension A	72 mm
External Ø D	45 mm
Adapter	PSC 63 short
Arbor standard	ISO 26623-1
Through-coolant	yes

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Side lock arbor