

Shrink-fit chuck with cooling channel bore, PSC 40 short, Clamping \varnothing D1: 18mm



Order data

Order number	308560 18
GTIN	4067263014720
Item class	31A

Description

Version:

- · With RFID/Balluffchip bore.
- · All shanks hard turned (for smooth running!).
- · Mating faces of the PSC internal contour machined.

With coolant channel bores and threads that can be sealed.

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink–fit chuck extensions No. 302410 – 302417. Shrink-fitting units No. 354210 – 354450. Coolant tube No. 309885; socket No. 309893 and balancing screw set No. 309906 size 180.

Technical description

External Ø D	42 mm
Cooling channel bore	lockable
Clamping Ø D ₁	18 mm
\emptyset D ₂	33 mm
Overhang dimension A	80 mm
Adapter	PSC 40 short
Arbor standard	ISO 26623-1

Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck