


X.L...SR-D, SC3025, Indexable insert size: 12mm

Order data

Order number	221933 12
GTIN	4059782505711
Item class	28E

Description
Version:

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Technical description

Type	GG
Indexable insert size	12
ISO code indexable insert	XDLW120508-SR-D
Programming radius at $a_{p\max}$	2.5 mm
Corner radius	0.8 mm
Grade	SC3025
Tool material	Carbide
Feed f_z per tooth	0.3 - 2 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	260 m/min	K
dry	suitable		
Air	suitable		