



## High feed rate milling cutter 7792VX, with threaded shank, Ø D / number of teeth Z: 25/2mm



### Order data

Order number	221905 25/2
GTIN	4059782503212
Item class	28R

### Description

#### Description:

The unique design of the indexable inserts together with their approach angle in the milling body greatly reduces the radial forces and diverts them into the axial direction. Particularly thick indexable inserts with 4 cutting edges for the heaviest duties and high cost-effectiveness. The tool has particular advantages for face milling and milling deep pockets. With its ground wiper chamfer it is equally well suited also to plunge milling and finish milling operations.

### Technical description

maximum cutting depth $a_{p\max}$	1.5 mm
Overall length $L_{\text{tot}}$	35 mm
Indexable insert size	09
Cutting edge Ø $D_c$	25 mm
suitable indexable insert	XD.. 0904
Ø $D_3$	10 mm
Mounting thread M	M12
Insert screw	229917 (T15; 2.1 Nm)
Number of cutting edges Z	2
Through-coolant	yes

Ramping length L for $\alpha_{\max}$	9.3 mm
Circular interpolation milling $\varnothing D_{\min}$	35 mm
Ramping angle $\alpha_{\max}$	1.55 degrees
Circular interpolation milling $\varnothing D_{\max}$	48 mm
Shank type	with threaded shank
Milling application	Ramping
Milling application	Circular milling
Milling application	Plunging
Machining strategy	HPC
Type of product	Copy mill

## Accessories

Clamping screw	229917
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