



## ER collet chuck Form AD, BT 30 A = 60, for ER collet size: 32



### Order data

Order number	302747 32
GTIN	4067263015314
Item class	32A

### Description

#### Version:

External and internal taper ground.

- **All shanks fine bead blasted. Balancing quality G6.3 / 18,000 rpm.**
- **High-quality precision clamping nut.**

#### Application:

For clamping tools with parallel shank in collets to **DIN 6499 Form A and B.**

#### Supplied with:

ER clamping nut.

#### Optional extras:

ER collets No. 308881 – 309434, ER chuck keys No. 309680 – 309745 or No. 613300.

Pull studs (PS) No. 308760 – 308802. Pull stud wrenches No. 308820; 308835.

#### Note:

Matching clamping nut No. 309580 or 309610.

### Technical description

Spare ER clamping nut	32
Clamping range	2 - 20 mm
Overhang dimension A	60 mm
ER chuck key	32
External $\varnothing$ D	50 mm

for ER collets	32
Adapter	BT 30 A = 60
Arbor standard	JIS B6339
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Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Collet chuck