

Profile broaching insert, square socket metric \emptyset d = 16 mm, WC/C, Square: 8mm



Order data

Order number	293057 8
GTIN	4067263201434
Item class	29L

Description

Version:

With high-performance coating (tungsten carbide/carbon). Optimised geometry of the cutting edge (hollows) for profile broaching in stainless steels.

Application:

For generation of profiles in a single pass.

Suitable for:

Toolholder for profile broaching tools No. 293020 – 293026; 293070 – 293076; 293030; 293033.

Note

- · Special sizes and special profiles available on request.
- · Detailed application values can be found in our application ToolScout.

Technical description

Feed f in stainless steel < 900 N/mm ²	0.06 mm
L	17 mm
Tool material	Carbide

Tolerance	+ 0.08 to + 0.1 mm
Width across flats	8 mm
Profile	Square
L ₁	40 mm
Ød	16 mm
Coating	WC/C
Type of product	Keyway broaching and profile slotting tool