


X.LT...ER-D721, GH2, Indexable insert size: 06mm

Order data

Order number	221920 06
GTIN	4059782506497
Item class	28E

Description
Version:

Particularly thick indexable inserts with ground wiper chamfer.

Note:

Standard application values for $a_e = 0.3 \times D$.

Technical description

Type	ALU
Indexable insert size	06
ISO code indexable insert	XPLT060308-ER-D721
Programming radius at $a_{p \max}$	1.37 mm
Corner radius	0.8 mm
Grade	GH2
Tool material	Carbide
Feed f_z per tooth	0.2 - 1.5 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable	800 m/min	N
Alu > 10% Si	suitable	600 m/min	N
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		
Air	suitable only under restricted conditions		