


PNEU 1205 ANER-GL, PR1525, Type: UNI

Order data

Order number	222822 UNI
GTIN	4960664671229
Item class	25A

Description
Version:

Ground version. For significantly better surface quality.

Note:

Standard application values for $a_e = 0.3 \times D$.

Technical description

Type	UNI
Number of changes/inserts	10
ISO code indexable insert	PNEU 1205 ANER-GL
Grade	PR1525
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
INOX < 900 N/mm ²	suitable	150 m/min	M
INOX > 900 N/mm ²	suitable	140 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		