

**Indexable insert for milling PNMU 1205 ANER-SM, for face mills, PR1225****Order data**

Order number	222813 INOX
GTIN	4960664602650
Item class	25A

Description**Note:**

Standard application values for $a_e = 0.3 \times D$.

Technical description

Feed f_z per tooth	0.07 – 0.27 mm
Type	INOX
Number of changes/inserts	10
ISO code indexable insert	PNMU 1205 ANER-SM
Type	PR1225
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
INOX < 900 N/mm ²	suitable	150 m/min	M
INOX > 900 N/mm ²	suitable	140 m/min	M
Uni	suitable		
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		