

Garant**Indexable drill combination shank, 3×D, Ø DC m7: 26,5mm****Order data**

| | |
|--------------|---------------|
| Order number | 232300 26,5 |
| GTIN | 4045197698117 |
| Item class | 21S |

Description**Version:****High stability and very high process reliability.****Application:****For stationary and rotating application.**For holes free of withdrawal scoring and exact dimensional accuracy (approx. ± 0.1 mm).**Also suitable for machines with low drive power.** Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

With indexable inserts No. 232400 – 232780.

Suitable for:

Indexable inserts WOEX 05T304.

Note:**CAUTION!**

A disc falls off when the drill exits.

Risk of injury if the component is rotating.

Please take safety precautions.

Counterboring tools with up to 2 steps to your specification available on request.**(Minimum order quantity: 2 pieces).**

The enquiry form can be found in the eShop on the product page under "Forms".

Technical description

| | |
|---------------------------|---------------------|
| Number of cutting edges Z | 1 |
| Shank Ø D _s | 32 mm |
| Pack of insert screws | 239700 8IP (1.3 Nm) |
| Reach L ₁ | 81 mm |

| | |
|--|------------------------|
| ISO code indexable insert | WOEX 05T304 |
| Shank length L_s | 60 mm |
| Nominal $\varnothing D$ | 26.5 |
| Overall length L | 165 mm |
| Maximum adjustment limit V_{max} | 1 mm |
| Overhang L_A | 105 mm |
| Drill depth for indexable insert drill up to | 3xD |
| Shank | DIN 6535 HE, DIN 6595 |
| Use for drilling | Centre drilling |
| Use for drilling | oblique spot drilling |
| Use for drilling | limited cross-drilling |
| Use for drilling | Aperture |
| Use for drilling | oblique exit |
| Use for drilling | convex |
| Through-coolant | yes |
| Machining strategy | MTC |
| Type of product | Indexable drill |

Accessories

| | |
|--|------------|
| Torx Plus® insert screw set 10 pieces Drive 8IP | 239700 8IP |
| Torque screwdriver, fixed setting set torque 1,3 N·m | 211750 1,3 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP | 674252 8IP |