

**Garant**
**Indexable drill combination shank, 3xD, Ø DC m7: 27mm**

**Order data**

Order number	232300 27
GTIN	4045197346056
Item class	21S

**Description**
**Version:**

**High stability and very high process reliability.**

**Application:**

**For stationary and rotating application.**

For holes free of withdrawal scoring and exact dimensional accuracy (approx.  $\pm 0.1$  mm).

**Also suitable for machines with low drive power.** Especially for **MTC (Multi Task Cutting)** use on the new generation of turning/milling centres (**MTM**).

With indexable inserts No. 232400 – 232780.

**Suitable for:**

Indexable inserts WOEX 05T304.

**Note:**
**CAUTION!**

A disc falls off when the drill exits.

Risk of injury if the component is rotating.

Please take safety precautions.

**Counterboring tools with up to 2 steps to your specification available on request.**

**(Minimum order quantity: 2 pieces).**

The enquiry form can be found in the eShop on the product page under "Forms".

**Technical description**

Pack of insert screws	239700 8IP (1.3 Nm)
Reach $L_1$	81 mm
ISO code indexable insert	WOEX 05T304
Number of cutting edges Z	1

Shank $\varnothing D_s$	32 mm
Shank length $L_s$	60 mm
Nominal $\varnothing D$	27
for inch $\varnothing$	1 1/16 in
Overall length $L$	165 mm
Maximum adjustment limit $V_{max}$	1.5 mm
Overhang $L_A$	105 mm
Drill depth for indexable insert drill up to	3xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes
Machining strategy	MTC
Type of product	Indexable drill

## Accessories

Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP	239700 8IP